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CARRIER

SCREW SERVICE MANUAL

30GXN/30GXR SERIES 4, AIR-COOLED CHILLERS
30HXA SERIES 4, CONDENSERLESS CHILLERS
30HXC SERIES 4, WATER-COOLED CHILLERS

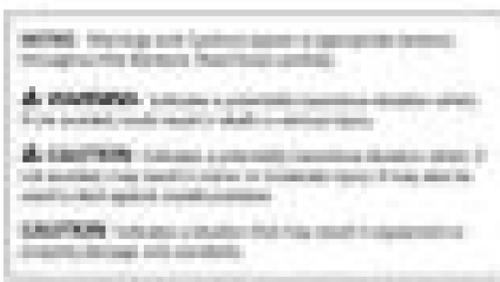
SPIKE17

General Service Bulletin

CYHE, CYHF, CYHG Installation Process Thrust Bearing A



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This helps consumers to immediately get the information they need without an additional step. IKEA recognizes this consumer sentiment, and its guides are effective because they focus on illustrated walkthroughs and 3D figures of products. CHECK THE REFRIGERANT TYPE before adding refrigerant to the machine. LOCK OPEN AND TAG electrical circuits during servicing. The image below is an instructional guide it has created for consumers buying shoes for kids. DO NOT climb over a machine. Ninja® Foodi™, a 2.1 air fryer and pressure cooker, comes with an incredibly practical instruction manual that guides users beyond the set-up process by providing timed cooking guides and full-length recipes (as shown in the image below). Inhalation of high concentrations of vapor is harmful and may cause heart irregularities, unconsciousness, or death. Even if components are light, use mechanical equipment when there is a risk of slipping or losing your balance. If you're feeling confused about how to create your own, looking for inspiration, or simply hoping to see what else is out there, read on to discover examples of high-quality instruction manuals from real-life businesses and what makes them so effective. When it is necessary to heat refrigerant, use only warm (110 F [43 C]) water. DO NOT VENT refrigerant relief devices within a building. As it deals with a subject that many may be shy to speak about out loud (bathroom needs), Tushy aims to make users feel comfortable through their unique, humorous brand personality — and incorporates this humor into their instruction guide, as shown in the image below. USE only repaired or replacement parts that meet the code requirements of the original equipment. Tushy provides consumers with environmentally friendly bids for at-home use. DO NOT WELD OR FLAMECUT any refrigerant line or vessel until all refrigerant (liquid and vapor) has been removed from chiller. If liquid refrigerant enters the eyes, IMMEDIATELY FLUSH EYES with water and consult a physician. DO NOT VALVE OFF any safety device. Follow safe practices when using ladders. What we can learn from Tushy: While you likely aren't selling bids, Tushy shows us that it's essential to establish a connection with your audience, even in your instruction guides, so they feel comfortable and supported by your business. PERIODICALLY INSPECT all valves, fittings, and piping for corrosion, rust, leaks, or damage. USE SAFETY GOGGLES. For example, "Alrighty, this process should be relatively painless, we hope." Zappos also anticipates possible follow-up questions users may have, like "What if my measurements are two different sizes?" or "How do I know if I printed this document to the correct size?" and provides answers, all within the same instructional sheet. As consumers, the last thing we want is to open an instruction manual and not understand how to begin using our new product. Screw liquid chillers are designed to provide safe and reliable service when operated within design specifications. DO NOT LOOSEN waterbox cover bolts until the waterbox has been completely drained. CAREFULLY INSPECT all relief valves, rupture discs, and other relief devices AT LEAST ONCE A YEAR. AVOID SPILLING liquid refrigerant on skin or getting it into the eyes. If machine operates in a corrosive atmosphere, inspect the devices at more frequent intervals. In the image above, the user can easily deduce what IKEA is saying without even reading any words: Use a manual screwdriver instead of an electric drill, build your product on a soft surface, and call IKEA if you're struggling. Outlet from rupture disc or relief valve must be vented outdoors in accordance with the latest edition of ANSI/ASHRAE 15 (American National Standards Institute/American Society of Heating, Refrigeration, and Air Conditioning Engineers). Oxygen gas reacts violently with oil, grease, and other common substances. DO NOT USE OXYGEN to purge lines or to pressurize a machine for any purpose. DO NOT install relief devices in series or backwards. The introduction of the wrong refrigerant can cause machine damage or malfunction. IF WORK IS INTERRUPTED, confirm that all circuits are deenergized before resuming work. Centering images in their guides is also helpful for global users as clear image instructions can be universal — hence IKEA's presence in 59 countries. DO NOT INCINERATE. BE SURE that all pressure relief devices are properly installed and functioning before operating any machine. USE MECHANICAL EQUIPMENT (crane, hoist, etc.) to lift or move inspection covers or other heavy components. DO NOT WORK ON electrical components, including control center, switches, starters, or oil heater until you are sure ALL POWER IS OFF and no residual voltage can leak from capacitors or solidstate components. The image below is an example of the first-page instruction manual for Poang, an armchair frame. PROVIDE adequate ventilation in accordance with ANSI/ASHRAE 15, especially for enclosed and low overhead spaces. 2. 3. Replace the valve. Use platform, catwalk, or staging. DO NOT REUSE disposable (nonreturnable) cylinders or attempt to re-fill them. Broken lines can whip about and release refrigerant, causing personal injury. What we can learn from Zappos: One of the most effective things Zappos does in its instruction manual is anticipating possible customer questions. When operating this equipment, use good judgment and follow safety precautions to avoid damage to equipment and property or injury to personnel. DO NOT LOOSEN a packing gland nut before checking that the nut has a positive thread engagement. BE AWARE that certain automatic start arrangements CAN ENGAGE THE STARTER, TOWER FAN, OR PUMPS. Whichever route you choose, you should create your guides for one common denominator: your customers. IKEA IKEA, a furniture retailer, is well-known for its products and accompanying instruction manuals. Product causes eye and skin irritation. Over to you Your instructional guides are meant to guide your users through the process of setting up your product and leaving them ready for success. DO NOT VENT OR DRAIN waterboxes containing industrial brines, liquid, gases, or semisolids without the permission of your process control group. The illustrations in IKEA's manuals are also from the perspective of the person assembling furniture, making it easier to connect the dots and figure out what goes where. Refrigerant in contact with an open flame produces toxic gases. Image Source It's a common conception that long-winded chunks of text are hard to follow in instruction guides. Be sure pressure is at 0 psig (0 kPa) before breaking any refrigerant connection. Sudden release of the spring can cause it and objects in its path to act as projectiles. DO NOT ATTEMPT TO REPAIR OR RECONDITION any relief valve when corrosion or build-up of foreign material (rust, dirt, scale, etc.) is found within the valve body or mechanism. Be sure you understand and follow the procedures and safety precautions contained in the machine instructions as well as those listed in this guide. For example, if you're a SaaS business, your instructional guide may teach users how to set up a blog in your CRM, along with possible ideas for first blog posts or additional resources to help them get started with their writing. When cylinder is emptied, evacuate remaining gas pressure, loosen the collar, and unscrew and discard the valve stem. Image Source SharkNinja's instruction manual is highly effective because of the included recipes. Image Source Zappos' Kids Shoe Size Chart works because it uses humor to establish a connection with those buying shoes for children by acknowledging how challenging it can be through a "We're in this together" type tone. For example, will you use images to guide your users through set-up, or rely solely on text? Contact Carrier for further information on use of this machine with other refrigerants. If I buy a product with a manual like that, I usually just go on YouTube and find a set-up video from an unrelated third party. DO NOT work on high-voltage equipment unless you are a qualified electrician. Enjoyable & Effective Instruction Manuals 1. VERIFY the allowable test pressure by checking the instruction literature and the design pressures on the equipment nameplate. Open the disconnect ahead of the starter, tower fan and pumps. 4. As a business, that's the last thing you want as well; you want your new users to quickly and easily be able to set up their new purchase and begin using it. Intentional misuse can be fatal. Dangerous over pressure can result. Decomposition products are hazardous. Vapor is heavier than air and reduces the amount of oxygen available for breathing. NEVER EXCEED specified test pressures. Along with the humor, Tushy clearly lays out setup instructions and ensures that users clearly understand how to use their new product through follow-along photos and clear and concise copy. DO NOT ATTEMPT TO REMOVE fittings, covers, etc., while machine is under pressure or while machine is running. Given this, instruction manuals are one of the most critical elements of a purchase, but creating them can be difficult. Zappos Zappos is an online retailer for accessories, shoes, and clothing for adults and children. What we can learn from IKEA: Not all businesses can create guides that are entirely free of text, but most companies can use images to complement text so users can visualize how something should look when setting it up. Image Source We like Tushy's instruction manual because it uses brand personality to make people feel more comfortable about a sensitive subject (bathroom needs) through humorous statements, like "Know your Tushy." These jokes help establish a connection with readers, making them feel supported and seen. DO NOT USE air to leak test. PROVIDE A DRAIN connection in the vent line near each pressure relief device to prevent a build-up of condensate or rain water. Originally published Oct 6, 2021 8:00:00 AM, updated October 06, 2021 Use only refrigerant or dry nitrogen. DOUBLE-CHECK that coupling nut wrenches, dial indicators, or other items have been removed before rotating any shafts. As a business, take note of common questions your service and support teams may receive from customers in the onboarding process and consider including call-outs to those questions in your guides. DO NOT STEP on refrigerant lines. DO NOT syphon refrigerant. Shut off the machine or pump before servicing equipment. The accumulation of refrigerant in an enclosed space can displace oxygen and cause asphyxiation. DO NOT USE eyebolts or eyebolt holes to rig machine sections or the entire assembly. Will you display your brand personality, or be as straightforward and serious as possible? Take note of the key features that make the instruction manuals from the brands mentioned above highly effective, and use their strategies as inspiration for your own business. Operation of this equipment with refrigerants other than those cited herein should comply with ANSI/ASHRAE-15 (latest edition). USE CARE when working near or in line with a compressed spring. It helps users set up their product and provides actionable next steps and inspiration for how to actually use the product — much more helpful than learning how to turn the appliance on and off. SharkNinja SharkNinja is a household name and a company that sells kitchen appliances and cookware. What we can learn from SharkNinja: This brand shows us that an instruction manual can be more than just a manual, as it can provide users with actionable ideas on how to actually put your product to use. Wash any spills from the skin with soap and water. NEVER APPLY an open flame or live steam to a refrigerant cylinder. Traces of vapor should be displaced with dry air or nitrogen and the work area should be well ventilated. It is DANGEROUS AND ILLEGAL.

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